#### SAFETY DATA SHEET

## Honeywell

#### Genetron® 123

rsion 2.6		Revision Date 06/02/2014	Print Date 08/05/201
CTION 1. PRODUCT AND CC	ЭМР		
Product name	:	Genetron® 123	
MSDS Number	:	00000009885	
Product Use Description	:	Refrigerant	
Manufacturer or supplier's details	:	Honeywell International Inc. 101 Columbia Road Morristown, NJ 07962-1057	
For more information call	:	800-522-8001 +1-973-455-6300 (Monday-Friday, 9:00am-5:00pm)	
In case of emergency call	:	Medical: 1-800-498-5701 or +1-303-389 Transportation (CHEMTREC): 1-800-42 527-3887	
	:	(24 hours/day, 7 days/week)	
CTION 2 HAZARDS IDENTIE			
CTION 2. HAZARDS IDENTIF Emergency Overview	: FICA		
	-		
Emergency Overview	-	TION	
Emergency Overview Form	-	ATION	
Emergency Overview Form Color		TION : liquid : colourless : weak	
Emergency Overview Form Color Odor		TION : liquid : colourless : weak	
Emergency Overview Form Color Odor Classification of the substa		<ul> <li><b>ATION</b></li> <li>: liquid</li> <li>: colourless</li> <li>: weak</li> <li>e or mixture</li> <li>: Specific target organ toxicity - single ex Liver Specific target organ toxicity - repeated</li> </ul>	

#### Honeywell SAFETY DATA SHEET Genetron® 123 00000009885 Print Date 08/05/2014 Version 2.6 Revision Date 06/02/2014 GHS Label elements, including precautionary statements Symbol(s) Signal word : Warning Hazard statements : May cause damage to organs. May cause damage to organs through prolonged or repeated exposure. Precautionary statements : Prevention: Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Wash skin thoroughly after handling. Do not eat, drink or smoke when using this product. **Response:** IF exposed or if you feel unwell: Call a POISON CENTER or doctor/ physician. Get medical advice/ attention if you feel unwell. Storage: Store locked up. Disposal: Dispose of contents/ container to an approved waste disposal plant. Carcinogenicity No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA. SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS Formula : C2HCl2F3 Chemical nature : Substance Page 2 / 14

#### SAFETY DATA SHEET

Honeywell

## Genetron® 123

Chemic 2,2-Dichloro-1,1,1-trifluoro 1,2-Dichloro-1,1,2-trifluoro CTION 4. FIRST AID MEA Inhalation Skin contact	oethane SURES : N ; / ; r	306-83-2 94.50 % 354-23-4 5.00 % Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group. After contact with skin, wash immediately with plenty of water.
2,2-Dichloro-1,1,1-trifluoro 1,2-Dichloro-1,1,2-trifluoro CTION 4. FIRST AID MEA Inhalation	oethane oethane SURES : M a r r	306-83-2 94.50 % 354-23-4 5.00 % Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group. After contact with skin, wash immediately with plenty of water.
1,2-Dichloro-1,1,2-trifluor CTION 4. FIRST AID MEA Inhalation	oethane SURES : N ; / ; r	354-23-4 5.00 % Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group. After contact with skin, wash immediately with plenty of water.
CTION 4. FIRST AID MEA	SURES : M ; r : /	Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group. After contact with skin, wash immediately with plenty of water.
Inhalation	: N a r : /	administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group. After contact with skin, wash immediately with plenty of water.
	a F r : /	administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group. After contact with skin, wash immediately with plenty of water.
Skin contact	٦	
		Take off contaminated clothing and shoes immediately. Wash contaminated clothing before re-use. If symptoms persist, call a physician.
Eye contact		Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Ingestion	â	Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Call a physician immediately.
Notes to physician		
Treatment	( \ S	Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions.
CTION 5. FIREFIGHTING	MEASUF	RES
Suitable extinguishing me		The product is not flammable. ASTM D-1310-67 ASTM D 56-82 Use water spray, alcohol-resistant foam, dry chemical or
		Page 3 / 14

#### SAFETY DATA SHEET

## Honeywell

## Genetron® 123

	carbon dioxide.	
Unsuitable extinguishing media	: High volume water jet	
Specific hazards during firefighting	<ul> <li>This product is not flammable at ambie atmospheric pressure. However, this material can ignite when pressure and exposed to strong ignition Container may rupture on heating. Cool closed containers exposed to fire Do not allow run-off from fire fighting to courses.</li> <li>Vapours are heavier than air and can c reducing oxygen available for breathing Exposure to decomposition products m health. In case of fire hazardous decompositio produced such as: Hydrogen fluoride Gaseous hydrogen chloride (HCI). Carbon monoxide Carbon dioxide (CO2) Carbonyl halides</li> </ul>	mixed with air under n sources. with water spray. enter drains or water cause suffocation by g. hay be a hazard to
Special protective equipment for firefighters	: In the event of fire and/or explosion do Wear self-contained breathing apparate No unprotected exposed skin areas.	
TION 6. ACCIDENTAL RELE Personal precautions	ASE MEASURES : Immediately evacuate personnel to safe Wear personal protective equipment. U must be kept away. Remove all sources of ignition. Vapours are heavier than air and can can reducing oxygen available for breathing. Ensure adequate ventilation.	nprotected persons ause suffocation by
Environmental precautions	: Should not be released into the environm Do not flush into surface water or sanita Prevent further leakage or spillage if saf	ry sewer system.
	Page 4 / 14	

SAFETY DATA SHEET		Honeywell
enetron® 123		
00000009885		
/ersion 2.6	Revision Date 06/02/2014	Print Date 08/05/201
	Prevent spreading over a wide area barriers).	e.g. by containment or oil
Methods for cleaning up	: Contain spillage, and then collect w absorbent material, (e.g. sand, earth vermiculite) and place in container f local / national regulations (see sect	h, diatomaceous earth, or disposal according to
ECTION 7. HANDLING AND ST	ORAGE	
Handling		
Handling	<ul> <li>Handle with care.</li> <li>Do not get in eyes, on skin, or on club Do not use in areas without adequa Perform filling operations only at state ventilation facilities.</li> <li>Open drum carefully as content may Do not breathe vapours or spray minimation.</li> </ul>	te ventilation. ations with exhaust y be under pressure.
Advice on protection against fire and explosion	: Can form a combustible mixture with atmospheric pressure. Keep product and empty container a sources of ignition.	·
Storage		
Requirements for storage areas and containers	: Store away from incompatible subst Keep away from direct sunlight. Keep containers tightly closed in a c place. Ensure adequate ventilation, espect Keep in original packaging, tightly c	dry, cool and well-ventilated ially in confined areas.
ECTION 8. EXPOSURE CONTR	ROLS/PERSONAL PROTECTION	
Protective measures	<ul> <li>Ensure that eyewash stations and s the workstation location.</li> <li>Do not breathe vapours or spray mi Avoid contact with skin, eyes and cl</li> </ul>	st.
	Page 5 / 14	

#### SAFETY DATA SHEET

Honeywell

#### Genetron® 123

Version 2.6			Revision Date	06/02/2014		Print Date 08/05/2014
Engineering measu	es	Ρ		chaust ventilation. perations only at s es.		vith exhaust
Eye protection		V S If	Do not wear contact lenses. Wear as appropriate: Safety glasses with side-shields If splashes are likely to occur, wear: Goggles or face shield, giving complete protection to eyes			otection to eyes
Hand protection		N G	Impervious butyl rubber gloves Neoprene gloves Gloves must be inspected prior to use. Replace when worn.			
Skin and body prote	Skin and body protection :		Wear as appropriate: Solvent-resistant gloves Solvent-resistant apron and boots If splashes are likely to occur, wear: Protective suit			
Respiratory protection :			In case of insufficient ventilation, wear suitable respiratory equipment. Wear a positive-pressure supplied-air respirator. For rescue and maintenance work in storage tanks use self- contained breathing apparatus.			
Hygiene measures		<ul> <li>Handle in accordance with good industrial hygiene and safety practice.</li> <li>Avoid contact with skin, eyes and clothing.</li> <li>Ensure adequate ventilation, especially in confined areas.</li> <li>Remove and wash contaminated clothing before re-use.</li> <li>Contaminated work clothing should not be allowed out of the workplace.</li> <li>Keep working clothes separately.</li> <li>Wash hands before breaks and immediately after handling the product.</li> </ul>			confined areas. before re-use. allowed out of the	
Exposure Guidelin	es					
Components	CAS-No.		Value	Control parameters	Upda te	Basis
			Page 6	/ 14		

#### SAFETY DATA SHEET

#### Honeywell

#### Genetron® 123

#### 00000009885

Version 2.6 Revision Date 06/02/2014 Print Date 08/05/2014 2,2-Dichloro-306-83-2 TWA : (10 ppm) 5/7/19 Honeywell:Limit 1,1,1time 98 established by trifluoroethane weighted Honeywell average International Inc. TWA : 2007 WEEL:US. AIHA 2,2-Dichloro-306-83-2 310 mg/m3 1,1,1time (50 ppm) Workplace trifluoroethane weighted Environmental average Exposure Level (WEEL) Guides TWA: 2007 306-83-2 310 mg/m3 WEEL:US. AIHA 2,2-Dichloro-1,1,1time (50 ppm) Workplace trifluoroethane Environmental weighted average Exposure Level (WEEL) Guides **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES** Physical state : liquid Color : colourless Odor : weak pН : Note: neutral Melting point/freezing point : -107 °C Boiling point/boiling range : 28 °C Flash point : Note: None Lower explosion limit : Note: None Page 7 / 14

### SAFETY DATA SHEET

## Honeywell

## Genetron® 123

000000098	85
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0000009885		
Version 2.6	Revision Date 06/02/2014	Print Date 08/05/2014
Upper explosion limit	: Note: None	
Vapor pressure	: 0.747813 kPa at 20 °C(68 °F)	
Vapor density	: 5.3 Note: (Air = 1.0)	
Density	: 1.47 g/cm3 at 21.1 °C	
Water solubility	: 2.1 g/l	
Solubility in other solvents	: Medium: Methanol Note: partly soluble	
	Medium: Diethylether Note: partly soluble	
Partition coefficient: n- octanol/water	: log Pow: 2.17 Note: The product is more soluble in oc	stanol.
Auto-ignition temperature	: 770 °C	
Decomposition temperature	: >250 °C	
Molecular weight	: 152.92 g/mol	
Global warming potential (GWP)	: 90	
Ozone depletion potential (ODP)	: 0.02	
	Page 8 / 14	

#### SAFETY DATA SHEET

## Honeywell

#### Genetron® 123

#### 00000009885

Version 2.6

Revision Date 06/02/2014

Print Date 08/05/2014

#### SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Hazardous polymerisation does not occur.
Conditions to avoid	: Protect from heat/overheating. Keep away from direct sunlight. Heat, flames and sparks.
Incompatible materials to avoid	: Calcium Finely divided aluminium Magnesium Zinc
Hazardous decomposition products	<ul> <li>In case of fire hazardous decomposition products may be produced such as: Carbon monoxide Carbon dioxide (CO2) Carbonyl halides Gaseous hydrogen chloride (HCI). Gaseous hydrogen fluoride (HF).</li> </ul>
ECTION 11. TOXICOLOGICAL	
Acute inhalation toxicity	· 1 C50· 32000 ppm

Acute inhalation toxicity	: LC50: 32000 ppm Exposure time: 4 h Species: rat
	: LC50: 28000 ppm Exposure time: 4 h Species: hamster
Genotoxicity in vitro	: Test Method: Ames test Metabolic activation: with and without metabolic activation Result: negative
	: Cell type: Human lymphocytes Result: positive
	Page 9 / 14

Honeywell

# SAFETY DATA SHEET Genetron® 123

rsion 2.6	Revision Date 06/02/2014	Print Date 08/05/20
Genotoxicity in vivo	: Species: rat Application Route: Inhalation Result: negative Note: In vivo tests did not show me	utagenic effects
Further information	: Acute toxicity Acute Health Hazar system. Cardiac sensitisation three May cause cardiac arrhythmia. Va and can cause suffocation by redu breathing.	shold (dog): 20900 ppm. pours are heavier than air
	: Chronic toxicity Chronic Health Ha tumors were found in test animals effects were life threatening or life ppm. Pancreatic tumors were foun were seen in a two-generation, inh A related rate of weight gain and lo seen. These effects were seen at above 30 ppm. A follow-up study of were the direct result of exposure and its derivatives through the mat	at 300 ppm. None of the shortening, also at 1000 d. No reproductive effects alation, reproduction study. ower pup weights were inhalation concentrations confirmed that these effects of the pups to the product
CTION 12. ECOLOGICAL INFO	DRMATION	
Ecotoxicity effects		
Ecotoxicity effects Toxicity to fish	: LC50: 55.5 mg/l Exposure time: 96 h Species: Oncorhynchus mykiss (ra	ainbow trout)
-	Exposure time: 96 h	
Toxicity to fish Toxicity to daphnia and other	Exposure time: 96 h Species: Oncorhynchus mykiss (ra : EC50: 17.3 mg/l Exposure time: 48 h	

#### SAFETY DATA SHEET

## Honeywell

Genetron® 123		
00000009885		
Version 2.6	Revision Date 06/02/2014	Print Date 08/05/2014
	Species: Pseudokirchneriella subcapi : Biomass EC50: 67.8 mg/l Exposure time: 96 h Species: Pseudokirchneriella subcapi	
Elimination informatio	n (persistence and degradability)	
Biodegradability	: Result: Not readily biodegradable. Value: 24 % Method: Closed Bottle test	
Further information on	ı ecology	
Additional ecological information	<ul> <li>This product is subject to U.S. Enviror Agency Clean Air Act Regulations at 4 Section 611 requires the following lab of this product: Warning: Contains Dichlorotrifluoroet a substance which harms public healt destroying ozone in the upper atmosp Refer to sections 610 and 612 for list unacceptable uses for this product.</li> </ul>	40 CFR Part 82. bel text on all shipments thane (HCFC-123), th and environment by ohere.
SECTION 13. DISPOSAL CO	ONSIDERATIONS	
Disposal methods	: Observe all Federal, State, and Local regulations.	Environmental
Note	<ul> <li>This product is subject to U.S. Enviro Agency Clean Air Act Regulations Se 82 regarding refrigerant recycling.</li> </ul>	
SECTION 14. TRANSPORT	INFORMATION	
DOT Not dangero	ous goods	
TDG Not dangero	ous goods	
	Page 11 / 14	

#### SAFETY DATA SHEET

## Honeywell

#### Genetron® 123

sion 2.6			Revision Date 06/02/2014	Print Date 08/05/2
ΙΑΤΑ	Not dangerous goods			
IMDG	Not dangerous goods			
TION 15.	REGULATORY INI	FOF	RMATION	
Inventori	es			
US. Toxic Substances Control Act		:	On TSCA Inventory	
Australia. Industrial Chemical (Notification and Assessment) Act		:	On the inventory, or in compliance with the inventory	
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL)		:	All components of this product are on the Canadian DSL.	
Japan. Kashin-Hou Law List		:	On the inventory, or in compliance with the inventory	
Korea. Toxic Chemical Control Law (TCCL) List		:	On the inventory, or in compliance with the inventory	
Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act		:	On the inventory, or in compliance wit	h the inventory
China. Inventory of Existing Chemical Substances		:	On the inventory, or in compliance with the inventory	
NZIOC - New Zealand		:	On the inventory, or in compliance wit	h the inventory
National	regulatory informa	atio	n	
SARA 302 Components		:	SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.	
SARA 313 Components		:	The following components are subject	to reporting levels
			Page 12 / 14	

#### Honeywell SAFETY DATA SHEET **Genetron® 123** 00000009885 Version 2.6 Print Date 08/05/2014 Revision Date 06/02/2014 established by SARA Title III, Section 313: : 2,2-Dichloro-1,1,1-trifluoroethane 306-83-2 : 1,2-Dichloro-1,1,2-trifluoroethane 354-23-4 SARA 311/312 Hazards : Acute Health Hazard Sudden Release of Pressure Hazard Chronic Health Hazard California Prop. 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm. **New Jersey RTK** : 1,2-Dichloro-1,1,2-trifluoroethane 354-23-4 WHMIS Classification : Not Rated This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR. Global warming potential : 90 Ozone depletion potential : 0.02 (ODP) **SECTION 16. OTHER INFORMATION** HMIS III **NFPA** Health hazard : 2\* 2 Flammability : 1 1 Physical Hazard : 0 Instability 0 1 \* - Chronic health hazard Page 13 / 14

#### SAFETY DATA SHEET

#### Honeywell

#### Genetron® 123

#### 00000009885

Version 2.6

Revision Date 06/02/2014

Print Date 08/05/2014

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

#### Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Previous Issue Date: 08/09/2013 Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group