



MATERIAL SAFETY DATA SHEET

Prepared to U.S. OSHA, CMA, ANSI and Canadian WHMIS Standards. This Material Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard (29 CFR 1910.1200). Other government regulations must be reviewed for applicability to these products.

WARNING: PRODUCT COMPONENTS PRESENT HEALTH AND SAFETY HAZARDS. READ AND UNDERSTAND THIS MATERIAL SAFETY DATA SHEET (M.S.D.S.). ALSO, FOLLOW YOUR EMPLOYER'S SAFETY PRACTICES. This product may contain Chromium and/or Nickel which are listed by OSHA, NTP, or IARC as being a carcinogen or potential carcinogen. Use of this product may expose you or others to fumes and gases at levels exceeding those established by the American Conference of Governmental Industrial Hygienists (ACGIH) or the Occupational Safety and Health Administration (OSHA) The information contained herein relates only to the specific product. If the product is combined with other materials, all component properties must be considered. **BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS. MATERIAL SAFETY DATA SHEETS ARE AVAILABLE FROM Harris Products Group** salesinfo@jwharris.com 513-754-2000 www.harrisproductsgroup.com

STATEMENT OF LIABILITY-DISCLAIMER

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PART I *What is the material and what do I need to know in an emergency?*

1. PRODUCT IDENTIFICATION

TRADE NAME (AS LABELED): STAY CLEAN® LIQUID SOLDERING FLUX
CHEMICAL NAME/CLASS: Zinc Chloride/Ammonium Chloride Solution
SYNONYMS: Not Applicable
PRODUCT USE: Metal-Soldering Operations
DOCUMENT NUMBER: 0099
SUPPLIER/MANUFACTURER'S NAME: Harris Products Group.
ADDRESS: 4501 Quality Place, Mason, Ohio 45040
EMERGENCY PHONE: CHEMTREC: 1-800-424-9300
BUSINESS PHONE: 513-754-2000 **FAX** 513-754-8778
DATE OF PREPARATION: August 20, 2010

2. COMPOSITION and INFORMATION ON INGREDIENTS

CHEMICAL NAME	CAS #	% w/w	EXPOSURE LIMITS IN AIR					OTHER mg/m ³
			ACGIH-TLV		OSHA-PEL		IDLH mg/m ³	
			TWA mg/m ³	STEL mg/m ³	TWA mg/m ³	STEL mg/m ³		
Zinc Chloride (exposure limits are for Zinc Chloride fume)	7646-85-7	< 30	1	2	1	2 (vacated 1989 PEL)	50	NIOSH RELs: TWA = 1 STEL = 2 Carcinogen: EPA-D
Ammonium Chloride (exposure limits are for Ammonium Chloride fume)	12125-02-9	5-25	10	20	10 (vacated 1989 PEL)	20 (vacated 1989 PEL)	NE	NIOSH RELs: TWA = 10 STEL = 20
Hydrochloric Acid (as Hydrogen Chloride)	7647-01-0	< 5	NE	7 ceiling	NE	7 ceiling	76	NIOSH REL: TWA = 7 ceiling DFG MAKs: TWA = 7 ceiling PEAK = 2•MAK 5 min., momentary value DFG MAK Pregnancy Risk Classification: C Carcinogen: IARC-3

NE = Not Established.

See Section 16 for Definitions of Terms Used.

NOTE (1): ALL WHMIS required information is included in appropriate sections based on the ANSI Z400.1-1998 format. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

2. COMPOSITION and INFORMATION ON INGREDIENTS (Continued)

CHEMICAL NAME	CAS #	% w/w	EXPOSURE LIMITS IN AIR					
			ACGIH-TLV		OSHA-PEL		IDLH mg/m ³	OTHER mg/m ³
			TWA mg/m ³	STEL mg/m ³	TWA mg/m ³	STEL mg/m ³		
Methanol	67-56-1	< 5	262 (skin)	328	260	325 (vacated 1989 PEL)	7860	NIOSH REL: TWA = 260 (skin) STEL = 325 DFG MAKs: TWA = 260 (Danger of Cutaneous Absorption) PEAK = 2•MAK 30 min., average value DFG MAK Pregnancy Risk Classification: C
Water	7732-18-5	Balance	NE	NE	NE	NE	NE	NE

NE = Not Established.

See Section 16 for Definitions of Terms Used.

NOTE (1): ALL WHMIS required information is included in appropriate sections based on the ANSI Z400.1-1998 format. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.



3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW: This product is a clear, colorless liquid, possessing a slight, sweet odor. This material is acidic and can irritate and burn the skin, eyes, and any other contaminated tissue. This product is neither flammable nor reactive under normal circumstances; however, it may generate flammable hydrogen gas upon contact with metals. Emergency responders must wear the proper personal protective equipment suitable for the situation to which they are responding.

SYMPTOMS OF OVER-EXPOSURE BY ROUTE OF EXPOSURE: The most significant routes of over-exposure for this product are by contact with skin, eye contact, or inhalation of mists or sprays generated by this product. The symptoms of overexposure to this product, by route of entry, are as follows:

INHALATION: If vapors, mists, or sprays of this product are inhaled, they can irritate and burn the nose, throat, and respiratory system. Symptoms of inhalation over-exposure may include sore throat, choking, coughing, and difficulty breathing. Prolonged or repeated over-exposure may cause burns and ulcers to the nose and throat, dental erosion, bronchitis, and stomach pains. It has been reported that a worker developed asthmatic symptoms after performing soldering work with a flux containing Ammonium and Zinc Chlorides (components of this product). It has been reported that inhalation of Methanol (a component of this product) vapors in high concentrations can cause blindness. Severe inhalation overexposure may cause pulmonary edema (a life-threatening accumulation of fluid in the lungs) or pneumonitis. Symptoms of pulmonary edema (e.g., shortness of breath, chest pains) can be delayed for several hours after exposure. Severe inhalation of vapors or fumes (as may occur if individuals are exposed in poorly ventilated areas, such as confined spaces) may be harmful.

CONTACT WITH SKIN or EYES: Depending on the duration and concentration of over-exposure, skin contact with this product can irritate and burn the skin. Repeated or prolonged over-exposure to this product may result in dermatitis (red, dry, itchy skin) and ulceration. Depending on the duration and concentration of over-exposure, eye contact with this product can irritate and burn the eyes. Eye over-exposure can cause pain, tearing, and redness. Severe eye over-exposure may cause blindness.

HAZARDOUS MATERIAL IDENTIFICATION SYSTEM			
HEALTH	(BLUE)	3	
FLAMMABILITY	(RED)	0	
REACTIVITY	(YELLOW)	0	
PROTECTIVE EQUIPMENT			D
EYES	RESPIRATORY	HANDS	BODY
	SEE SECTION 8		SEE SECTION 8
For routine applications.			

See Section 16 for Definition of Ratings

3. HAZARD IDENTIFICATION (Continued)

SKIN ABSORPTION: Methanol (a component of this product) is readily absorbed through the skin. Because Methanol is a minor component of this product, skin absorption is not anticipated to be a significant route of over-exposure.

INGESTION: If this flux is ingested, nausea, vomiting, and diarrhea may occur (depending on the amount of the product swallowed). Severe ingestion exposures may result in damage to the tissues of the gastrointestinal system, and death.

INJECTION: Though not anticipated to be a likely route of occupational exposure for this product, injection of this product (via punctures or lacerations by a contaminated object) may cause local reddening, tissue swelling, and discomfort in addition to the wound.

HEALTH EFFECTS OR RISKS FROM OVER-EXPOSURE: An Explanation in Lay Terms. Symptoms associated with over-exposure to this product are as follows:

ACUTE: Symptoms of inhalation over-exposure may include sore throat, choking, coughing, difficulty breathing. Lung damage may occur after severe inhalation exposures. Depending on the duration and concentration of over-exposure, skin or eye contact with this product can irritate and burn contaminated tissue. Ingestion overexposure may be harmful or fatal.

CHRONIC: Prolonged or repeated inhalation over-exposure may cause burns and ulcers to the nose and throat, dental erosion, bronchitis, and stomach pains. Repeated or prolonged over-exposure to this product may result in dermatitis (red, dry, itchy skin) and ulceration. Refer to Section 11 (Toxicology Information) for additional data.

TARGET ORGANS: ACUTE: Skin, eyes, respiratory system, central nervous system. CHRONIC: Skin, respiratory system, and gastrointestinal system.

PART II *What should I do if a hazardous situation occurs?*

4. FIRST-AID MEASURES

Victims of chemical exposure must be taken for medical attention, if adverse health effects occur. Rescuers should be taken for medical attention, if necessary. Take copy of label and MSDS to health professional with victim.

SKIN EXPOSURE: In the event of skin-over-exposure, rinse affected area with a soap and water solution. If skin contact results in irritation, the minimum flushing is for 15 minutes. Victim must seek medical attention if adverse health effects occur.

EYE EXPOSURE: If this product enters the eyes, open victim's eyes while under gentle running water. Use sufficient force to open eyelids. Have victim "roll" eyes. Minimum flushing is for 15 minutes. Victim must seek medical attention if adverse health effects occur.

INHALATION: If this product is inhaled, remove victim to fresh air. If necessary, use artificial respiration to support vital functions.

INGESTION: If this product is swallowed, CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. Do not induce vomiting, unless directed by medical personnel. Have victim rinse mouth with water, if conscious. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or who cannot swallow. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain an open airway and prevent aspiration.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Dermatitis, other skin disorders, and respiratory conditions may be aggravated by over-exposure to this product.

RECOMMENDATIONS TO PHYSICIANS: Treat symptoms and eliminate overexposure. Provide oxygen, if necessary. Pulmonary function tests, chest X-rays, and nervous system evaluations may prove useful. Consultation with an ophthalmologist is recommended if eye exposure leads to tissue damage.

5. FIRE-FIGHTING MEASURES

FLASH POINT: Not flammable.

AUTOIGNITION TEMPERATURE: Not applicable.

FLAMMABLE LIMITS (in air by volume, %): Lower (LEL): Not applicable.
Upper (UEL): Not applicable

FIRE EXTINGUISHING MATERIALS: This material is not flammable. Use extinguishing media appropriate for surrounding fire.

Water Spray: YES (for cooling) Carbon Dioxide: YES

Halon: YES

Foam: YES

Dry Chemical: YES

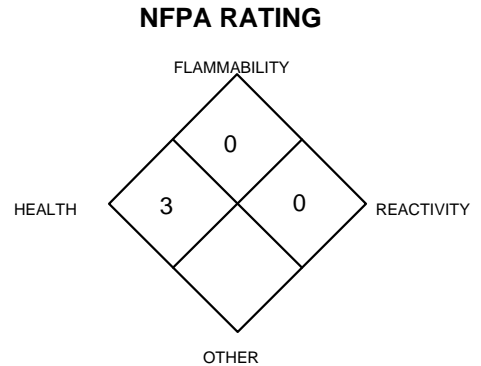
Other: Any "ABC" Class.

UNUSUAL FIRE AND EXPLOSION HAZARDS: This product is acidic and presents a contact hazard to firefighters. During a fire, irritating and toxic gases (e.g., carbon monoxide, carbon dioxide, hydrogen chloride, nitrogen and zinc oxides, and ammonia) may be generated.

Explosion Sensitivity to Mechanical Impact: Not sensitive.

Explosion Sensitivity to Static Discharge: Not sensitive.

SPECIAL FIRE-FIGHTING PROCEDURES: Incipient fire responders should wear eye protection. Structural firefighters must wear Self-Contained Breathing Apparatus and full protective equipment. Chemical resistant clothing (e.g., chemical splash suit) may be necessary. Move containers from fire area if it can be done without risk to personnel. If possible, prevent runoff water from entering storm drains, bodies of water, or other environmentally sensitive areas.



**See Section 16 for
Definition of Ratings**

6. ACCIDENTAL RELEASE MEASURES

SPILL AND LEAK RESPONSE: Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a spill, clear the affected area, protect people, and respond with trained personnel.

In the event of an incidental release of this product, personnel should wear gloves, safety glasses (or goggles), and face shield during clean up. In the event of a non-incidental release, minimum Personal Protective Equipment should be **Level B: triple-gloves (rubber gloves and nitrile gloves over latex gloves), chemical resistant suit and boots, hard-hat, and Self-Contained Breathing Apparatus.** Absorb spilled liquid with polypads or other suitable absorbing material. Neutralize area with sodium bicarbonate or other agent suitable for acids. Test area with litmus paper to insure neutralization is complete. Decontaminate the area thoroughly. Place all spilled residues in a suitable container and seal. Dispose of in accordance with applicable U.S. Federal, State, or local procedures and appropriate Canadian standards (see Section 13, Disposal Considerations).

PART III *How can I prevent hazardous situations from occurring*

7. HANDLING and STORAGE

WORK PRACTICES AND HYGIENE PRACTICES: As with all chemicals, avoid getting this product ON YOU or IN YOU. Wash thoroughly after handling this product. Do not eat or drink while handling this material. Avoid generating splashes or sprays of this product. Remove contaminated clothing immediately.

STORAGE AND HANDLING PRACTICES: All employees who handle this material should be trained to handle it safely. Empty containers may contain residual liquid; therefore, empty containers should be handled with care.

Store this product in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Store away from incompatible chemicals (see Section 10, Stability and Reactivity). Material should be stored in secondary containers or in a diked area, as appropriate. Storage and use areas should be covered with impervious materials. Keep container tightly closed when not in use. Inspect all incoming containers before storage to ensure they are properly labeled and not damaged.

PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT: Follow practices indicated in Section 6 (Accidental Release Measures). Make certain that application equipment is locked and tagged-out safely. Collect all rinsates and dispose of according to applicable U.S. Federal, State, or local procedures and appropriate Canadian standards.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION

VENTILATION AND ENGINEERING CONTROLS: Use with adequate ventilation to ensure exposure levels are maintained below the limits provided in Section 2 (Composition and Information on Ingredients). Exhaust directly to the outside, taking necessary precautions for environmental protection. Prudent practice is to ensure eyewash/safety shower stations are available near areas where this product is used.

RESPIRATORY PROTECTION: Maintain airborne contaminant concentrations below guidelines listed in Section 2 (Composition and Information on Ingredients) if applicable. If respiratory protection is needed, U.S. Federal OSHA Standard (29 CFR 1910.134), applicable U.S. State regulations, or the Canadian CSA Standard Z94.4-93 and applicable standards of Canadian Provinces. Respiratory Protection is recommended to be worn during welding operations. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a full facepiece, supplied air respirator with auxiliary self-contained air supply is required under OSHA's Respiratory Protection Standard (1910.134-1998). The following NIOSH respiratory selection guidelines are available for Zinc Chloride Fume:

CONCENTRATION

RESPIRATORY PROTECTION

Up to 10 mg/m³:

Dust, mist, and fume respirator or Supplied-Air Respirator (SAR).

Up to 25 mg/m³:

Powered air-purifying respirator with dust, mist and fume filter(s) or SAR operated in a continuous-flow mode.

Up to 50 mg/m³:

Full-facepiece respirator with high-efficiency particulate filter(s), powered air-purifying respirator with tight-fitting facepiece and high-efficiency particulate filter(s), full-facepiece Self-Contained Breathing Apparatus (SCBA), or full-facepiece SAR.

Emergency or Planned Entry into Unknown Concentrations or IDLH Conditions: Positive pressure, full-facepiece SCBA or positive pressure, full-facepiece SAR with an auxiliary positive pressure SCBA.

Escape:

Full-facepiece respirator with high-efficiency particulate filter(s) or escape-type SCBA.

EYE PROTECTION: Safety glasses or goggles. Faceshields may be needed if operations generate splashes or sprays.

HAND PROTECTION: Wear neoprene or rubber gloves for routine industrial use.

BODY PROTECTION: None needed for normal circumstances of use. Use body protection appropriate for task (i.e., apron, coveralls, and chemically resistant boots).

9. PHYSICAL and CHEMICAL PROPERTIES

RELATIVE VAPOR DENSITY (air = 1): 4.0

EVAPORATION RATE (nBuAc = 1): > 1

SPECIFIC GRAVITY (water = 1): 1.32

FREEZING/MELTING POINT: Not established.

SOLUBILITY IN WATER: Slightly soluble.

BOILING POINT: Not established.

VAPOR PRESSURE: Not established.

pH: Not applicable.

ODOR THRESHOLD: Not established.

COEFFICIENT OF OIL/WATER DISTRIBUTION (PARTITION COEFFICIENT): Not established.

APPEARANCE, ODOR AND COLOR: This product is a clear, colorless liquid with a slight, sweet odor.

HOW TO DETECT THIS SUBSTANCE (warning properties): Litmus paper will turn red upon contact with this product. The odor may also act as a distinguishing characteristic of this product.

10. STABILITY and REACTIVITY

STABILITY: Stable.

DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide, hydrogen chloride, nitrogen and zinc oxides, and ammonia.

MATERIALS WITH WHICH SUBSTANCE IS INCOMPATIBLE: Strong oxidizers, acids, alkalis and their carbonates, hydrogen cyanide, interhalogens, ammonium nitrate, potassium chlorate, lead and silver salts.

HAZARDOUS POLYMERIZATION: Will not occur.

CONDITIONS TO AVOID: Extreme temperatures, incompatible materials.

PART IV *Is there any other useful information about this material?*

11. TOXICOLOGICAL INFORMATION

TOXICITY DATA: Human toxicological data are available for the components of this product, as listed below. Other data for animals are available but are not presented in this Material Safety Data Sheet.

HYDROCHLORIC ACID:

LCLo (inhalation, human) = 1300 ppm/ 30 minutes

HYDROCHLORIC ACID (continued):

LCLo (inhalation, human) = 3000 ppm/ 5 minutes

HYDROCHLORIC ACID:

LDLo (unreported, man) = 81 mg/kg

11. TOXICOLOGICAL INFORMATION (Continued)

TOXICITY DATA (continued):

METHANOL:

DNA Inhibition System (lymphocyte, human) 300 mmol/L
 LDLo (oral, man) = 6422 mg/kg; central nervous system, pulmonary, gastrointestinal effects
 TDLo (oral, man) = 3429 mg/kg; eye effects
 LDLo (oral, human) = 428 mg; central nervous system, pulmonary effects

METHANOL (continued):

LDLo (oral, human) = 143 mg/kg; eye, pulmonary, gastrointestinal effects
 TDLo (oral, woman) = 4000 mg/kg; eye, pulmonary, gastrointestinal effects
 TCLo (inhalation, human) = 86000 mg/m³; eye, pulmonary effects

METHANOL (continued):

TCLo (inhalation, human) = 300 ppm; eye, central nervous system, pulmonary effects

ZINC CHLORIDE:

DNA Inhibition System (human, lymphocyte) = 0.360 mmol/L
 TCLo (inhalation, man) = 4800 mg/m³/ 30 minutes; pulmonary effects
 TCLo (inhalation, human) = 4800 mg/m³/ 3 hours

SUSPECTED CANCER AGENT: The components of this product are listed as follows:

HYDROCHLORIC ACID: IARC-3 (Not Classifiable as to Carcinogenicity to Humans)

ZINC CHLORIDE: EPA-D Not Classifiable as to Human Carcinogenicity)

The other components of this product are not found on the following lists: FEDERAL OSHA Z LIST, NTP, IARC, and CAL/OSHA, and therefore are not considered to be, nor suspected to be, cancer-causing agents by these agencies.

IRRITANCY OF PRODUCT: This product can severely irritate and burn contaminated tissue.

SENSITIZATION TO THE PRODUCT: It has been reported that a worker developed asthmatic symptoms after performing soldering work with a flux containing Ammonium and Zinc Chlorides (components of this product).

REPRODUCTIVE TOXICITY INFORMATION: Listed below is information concerning the effects of this product on the human reproductive system.

Mutagenicity: This product is not reported to produce mutagenic effects in humans. Human mutation data are available for Methanol and Zinc Chloride (components of this product); these data were obtained during clinical studies on specific human tissues exposed to high doses of these compounds. Animal mutation data are available for Ammonium Chloride and Hydrochloric Acid (components of this product); these data were obtained during clinical studies on specific animal tissues exposed to high doses of these compounds.

Embryotoxicity: This product is not reported to produce embryotoxic effects in humans.

Teratogenicity: This product is not reported to cause teratogenic effects in humans. Clinical studies on test animals exposed to relatively high doses of Methanol and Zinc Chloride (components of this product) indicate teratogenic effects.

Reproductive Toxicity: This product is not reported to cause adverse reproductive effects in humans. Clinical studies on test animals exposed to relatively high doses of Hydrochloric Acid, Methanol, and Zinc Chloride (components of this product) indicate adverse reproductive effects.

A *mutagen* is a chemical, which causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An *embryotoxin* is a chemical, which causes damage to a developing embryo (i.e. within the first eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A *teratogen* is a chemical, which causes damage to a developing fetus, but the damage does not propagate across generational lines. A *reproductive toxin* is any substance, which interferes in any way with the reproductive process.

ACGIH BIOLOGICAL EXPOSURE INDICES: Currently, there is a ACGIH Biological Exposure Index (BEI) determined for the Methanol component of this product.

CHEMICAL DETERMINANT	SAMPLING TIME	BEI
METHANOL • Methanol in urine	• End of shift	• 15 mg/L

12. ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

ENVIRONMENTAL STABILITY: The components of this product will decompose under normal environmental conditions. Additional environmental data are available as follows:

HYDROCHLORIC ACID: Water solubility: 56.5 g/ 100 cc (60°C); 82.3 g/ 100 cc (0°C).

METHANOL: Log K_{ow} = -0.77. Water Solubility = Miscible. BOD (g/g) = 0.76-1.12 standard dilution/sewage seed. Methanol occurs naturally as a plant volatile and during microbial degradation of biological wastes. When released on land or water, it is apt to volatilize and biodegrade. The estimated half-life in water is 5.3 hours to 2.6 days. Methanol is highly mobile in soil. The Bioconcentration Factor for Methanol is 2.0.

ZINC CHLORIDE: Water solubility: 432 g/ 100 mL (25°C), 614 g/ 100 mL (100°C). Zinc can persist indefinitely as a cation. Radioactive zinc (⁶⁵Zn) has been found to concentrate in plants and milk. Acute Hazard Level Threshold: For vegetables and other crops - 750-ppm (Zn)

EFFECT OF MATERIAL ON PLANTS or ANIMALS: This product can be harmful to plant and animal life. Specific data on test animals are available, but are not presented in this Material Safety Data Sheet.

12. ECOLOGICAL INFORMATION (Continued)

EFFECT OF CHEMICAL ON AQUATIC LIFE: Large releases of this product may be harmful or fatal to exposed aquatic life.

Additional aquatic toxicity data are available as follows:

HYDROCHLORIC ACID:

LC₁₀₀ (trout) = 10 mg/L/ 24 hours

LC₅₀ (shrimp) = 100-330 ppm/ 48 hours (salt water)

LC₅₀ (starfish) = 100-300 mg/L/ 48 hours

LC₅₀ (cockle) = 330-1000 mg/L/ 48 hours

TLm (*Gambusia affinis*, mosquito fish) = 282 ppm/ 96 hours/ fresh water

LC₅₀ (*Carassium auratus*, goldfish) = 178 mg/L (1-2 hour survival time)

LC₅₀ (shore crab) = 240 mg/L/ 48 hours

HYDROCHLORIC ACID (continued):

LC (*Lepomis macrochirus*, bluegill sunfish) = 3.6 mg/L/ 48 hours

LC₅₀ (*Lepomis macrochirus*/bluegill sunfish) = pH 3.0-3.5/ 96 hours

TLm (sunfish) = 96 hours/ pH 3.6/ 20°C

TLm (goldfish) = 96 hours/ pH 4/ 20°C

TLm (stickleback) = 96 hours/ pH 4.6/ 20°C

METHANOL:

LC₅₀ (*Pimephales promelas*, fathead minnow) = 29.4 mg/L/ 96 hours

ZINC CHLORIDE:

Acute Hazard Level Threshold: For fish - 0.1 ppm (Zn)

Odorless zinc poisoning causes inflamed gills in fish.

Laboratory studies of Atlantic salmon, rainbow trout, carp, and goldfish have shown avoidance reactions by these fish to zinc in water.

Radioactive zinc (⁶⁵Zn) has been found to concentrate in aquatic life.

13. DISPOSAL CONSIDERATIONS

PREPARING WASTES FOR DISPOSAL: Waste disposal must be in accordance with appropriate U.S. Federal, State, and local regulations or with regulations of Canada and its Provinces. This product, if unaltered by use, may be disposed of by treatment at a permitted facility or as advised by your local hazardous waste regulatory authority.

U.S. EPA WASTE NUMBER: D002 (Characteristic/Corrosivity), applicable to wastes consisting only of this product.

14. TRANSPORTATION INFORMATION

THIS MATERIAL IS HAZARDOUS (Per 49 CFR 172.101) BY THE U.S. DEPARTMENT OF TRANSPORTATION.

PROPER SHIPPING NAME: Corrosive liquids, n.o.s. (Zinc Chloride, Hydrochloric Acid)

HAZARD CLASS NUMBER and DESCRIPTION: 8 (Corrosive)

UN IDENTIFICATION NUMBER: UN 1760

PACKING GROUP: III

DOT LABEL(S) REQUIRED: Corrosive (Class 8)

NOTE: Consumer commodity shipments of this product 1-gallon or less in volume may be renamed "Consumer Commodity" and reclassified as ORM-D material. Refer to 49 CFR 173.154(c) for additional information.

NORTH AMERICAN EMERGENCY RESPONSE GUIDEBOOK NUMBER (2000): 154

MARINE POLLUTANT: The components of this product are not designated by the Department of Transportation to be Marine Pollutants (49 CFR 172.101, Appendix B).

TRANSPORT CANADA TRANSPORTATION OF DANGEROUS GOODS REGULATIONS: This material is considered as dangerous goods, per regulations of Transport Canada. Use the above information for the preparation of Canadian shipments.

15. REGULATORY INFORMATION

ADDITIONAL U.S. REGULATIONS:

U.S. SARA REPORTING REQUIREMENTS: The components of this product are subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act, as follows:

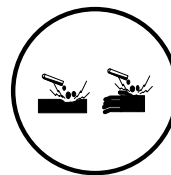
CHEMICAL NAME	SARA 302 (40 CFR 355, Appendix A)	SARA 304 (40 CFR Table 302.4)	SARA 313 (40 CFR 372.65)
Ammonium Chloride	No	Yes	No
Hydrochloric Acid	No	Yes	Yes
Methanol	No	Yes	Yes
Zinc Chloride	No	Yes	Yes (as Zinc Compound)

U.S. SARA THRESHOLD PLANNING QUANTITY: There are no specific Threshold Planning Quantities for the components of this product. The default Federal MSDS submission and inventory requirement filing threshold of 10,000 lbs (4,540 kg) therefore applies, per 40 CFR 370.20.

U.S. CERCLA REPORTABLE QUANTITY (RQ): Ammonium Chloride = 5000 lb (2270 kg); Hydrochloric Acid = 5000 lb (2270 kg); Methanol = 5000 lb (2270 kg); Zinc Chloride = 1000 lb (454 kg).

U.S. TSCA INVENTORY STATUS: The components of this product are listed on the TSCA Inventory.

15. REGULATORY INFORMATION (Continued)

ADDITIONAL U.S. REGULATIONS (continued):**OTHER U.S. FEDERAL REGULATIONS:** Not applicable.**U.S. STATE REGULATORY INFORMATION:** The components of this product are covered under specific State regulations, as denoted below:**Alaska - Designated Toxic and Hazardous Substances:** Ammonium Chloride Fume, Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**California - Permissible Exposure Limits for Chemical Contaminants:** Ammonium Chloride, Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**Florida - Substance List:** Ammonium Chloride, Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**Illinois - Toxic Substance List:** Ammonium Chloride Vapor, Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**Kansas - Section 302/313 List:** Hydrochloric Acid, Methanol.**Massachusetts - Substance List:** Ammonium Chloride, Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**Minnesota - List of Hazardous Substances:** Ammonium Chloride, Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**Michigan-Critical Materials Register:** Zinc Compounds.**Missouri - Employer Information/Toxic Substance List:** Ammonium Chloride, Hydrochloric Acid, Methanol, and Zinc Chloride.**New Jersey - Right to Know Hazardous Substance List:** Ammonium Chloride, Hydrochloric Acid, Methanol, and Zinc Chloride.**North Dakota - List of Hazardous Chemicals, Reportable Quantities:** Ammonium Chloride, Hydrochloric Acid, Methanol, and Zinc Chloride.**Pennsylvania - Hazardous Substance List:** Ammonium Chloride, Hydrochloric Acid, Methanol, and Zinc Chloride.**Rhode Island - Hazardous Substance List:** Ammonium Chloride Fume, Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**Texas - Hazardous Substance List:** Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**West Virginia - Hazardous Substance List:** Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**Wisconsin - Toxic and Hazardous Substances:** Hydrochloric Acid, Methanol, and Zinc Chloride Fume.**CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65):** No component of this product is on the California Proposition 65 Lists.**ANSI LABELING (Z129.1): DANGER! CORROSIVE. MAY BE HARMFUL OR FATAL IF INHALED OR SWALLOWED. CAUSES SKIN OR EYE BURNS.** Do not taste or swallow. Do not get on skin or in eyes. Avoid breathing vapors or mist. Keep container closed. Use only with adequate ventilation. Wash thoroughly after handling. Wear gloves, goggles, face-shields, suitable body protection, and NIOSH-approved respiratory protection, as appropriate. **FIRST-AID:** In case of contact, immediately flush skin or eyes with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If inhaled, remove to fresh air. If ingested, do not induce vomiting. Get medical attention. **IN CASE OF FIRE:** Use water fog, dry chemical, CO₂, or "alcohol" foam. **IN CASE OF SPILL:** Absorb spill with polypads or other suitable absorbent materials. Neutralize with agent suitable for acids. Place residue in suitable container and seal. Consult Material Safety Data Sheet for additional information.**ADDITIONAL CANADIAN REGULATIONS:****CANADIAN DSL/NDSL INVENTORY STATUS:** The components of this product are on the DSL/NDSL Lists.**OTHER CANADIAN REGULATIONS:** Not applicable.**CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) PRIORITIES SUBSTANCES LISTS:** The components of this product are not on the CEPA Priorities Substances Lists**CANADIAN WHMIS SYMBOLS:** **D1B:** Poisonous and Infectious Materials/ Immediate and Serious Toxic Effects.**E:** Corrosive Material.**16. OTHER INFORMATION****PREPARED BY:**CHEMICAL SAFETY ASSOCIATES, Inc.
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858/565-0302**DATE OF PRINTING:**

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This Material Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard (29 CFR 1910.1200). Other government regulations must be reviewed for applicability to this product. The information contained herein relates only to the specific product. If the product is combined with other materials, all component properties must be considered. To the best of the Harris Products Group knowledge, the information and recommendations contained in this publication are reliable and accurate as the date of issue. However, accuracy, suitability, or completeness are not guaranteed, and no warranty, guarantee, or representation, expressed or implied, is made by Harris Products Group, as to the absolute correctness or sufficiency of any representation contained in this and other publications Harris Products Group. assumes no responsibility in connection therewith; nor can it be assumed that all acceptable safety measures may not be required under particular or exceptional conditions or circumstances. Data may be changed from time to time. Be sure to consult the latest edition.

DEFINITIONS OF TERMS

A large number of abbreviations and acronyms appear on a MSDS. Some of these, which are commonly used, include the following:

CAS #: This is the Chemical Abstract Service Number, which uniquely identifies each constituent.

EXPOSURE LIMITS IN AIR:

ACGIH - American Conference of Governmental Industrial Hygienists, a professional association which establishes exposure limits. **TLV** - Threshold Limit Value - an airborne concentration of a substance, which represents conditions under which it is generally believed that nearly all workers, may be repeatedly exposed without adverse effect. The duration must be considered, including the 8-hour Time Weighted Average (**TWA**), the 15-minute Short Term Exposure Limit, and the instantaneous Ceiling Level (**C**). Skin absorption effects must also be considered.

OSHA - U.S. Occupational Safety and Health Administration.

PEL - Permissible Exposure Limit - This exposure value means exactly the same as a TLV, except that it is enforceable by OSHA. The OSHA Permissible Exposure Limits are based in the 1989 PELs and the June, 1993 Air Contaminants Rule (Federal Register: 58: 35338-35351 and 58: 40191). Both the current PELs and the vacated PELs are indicated. The phrase, "Vacated 1989 PEL," is placed next to the PEL, which was vacated by Court Order. **IDLH** - Immediately Dangerous to Life and Health - This level represents a concentration from which one can escape within 30-minutes without suffering escape-preventing or permanent injury. **The DFG - MAK** is the Republic of Germany's Maximum Exposure Level, similar to the U.S. PEL. **NIOSH** is the National Institute of Occupational Safety and Health, which is the research arm of the U.S. Occupational Safety and Health Administration (**OSHA**). NIOSH issues exposure guidelines called Recommended Exposure Levels (**RELs**). When no exposure guidelines are established, an entry of **NE** is made for reference.

HAZARD RATINGS:

HAZARDOUS MATERIALS IDENTIFICATION SYSTEM: Health Hazard: **0** (minimal acute or chronic exposure hazard); **1** (slight acute or chronic exposure hazard); **2** (moderate acute or significant chronic exposure hazard); **3** (severe acute exposure hazard; onetime overexposure can result in permanent injury and may be fatal); **4** (extreme acute exposure hazard; onetime overexposure can be fatal). Flammability Hazard: **0** (minimal hazard); **1** (materials that require substantial pre-heating before burning); **2** (combustible liquid or solids; liquids with a flash point of 38-93°C [100-200°F]); **3** (Class IB and IC flammable liquids with flash points below 38°C [100°F]); **4** (Class IA flammable liquids with flash points below 23°C [73°F] and boiling points below 38°C [100°F]). Reactivity Hazard: **0** (normally stable); **1** (material that can become unstable at elevated temperatures or which can react slightly with water); **2** (materials that are unstable but do not detonate or which can react violently with water); **3** (materials that can detonate when initiated or which can react explosively with water); **4** (materials that can detonate at normal temperatures or pressures).

NATIONAL FIRE PROTECTION ASSOCIATION: Health Hazard: **0** (material that on exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials); **1** (materials that on exposure under fire conditions could cause irritation or minor residual injury); **2** (materials that on intense or continued exposure under fire conditions could cause temporary incapacitation or possible residual injury); **3** (materials that can on short exposure could cause serious temporary or residual injury); **4** (materials that under very short exposure causes death or major residual injury). Flammability Hazard and Reactivity Hazard: Refer to definitions for "Hazardous Materials Identification System".

FLAMMABILITY LIMITS IN AIR:

Much of the information related to fire and explosion is derived from the National Fire Protection Association (**NFPA**). Flash Point - Minimum temperature at which a liquid gives off sufficient vapors to form an ignitable mixture with air. Autoignition Temperature: The minimum temperature required to initiate combustion in air with no other source of ignition. LEL - the lowest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source. UEL - the highest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source.

TOXICOLOGICAL INFORMATION:

Human and Animal Toxicology: Possible health hazards as derived from human data, animal studies, or from the results of studies with similar compounds are presented. Definitions of some terms used in this section are: **LD₅₀** - Lethal Dose (solids & liquids) which kills 50% of the exposed animals; **LC₅₀** - Lethal Concentration (gases) which kills 50% of the exposed animals; **ppm** concentration expressed in parts of material per million parts of air or water; **mg/m³** concentration expressed in weight of substance per volume of air; **mg/kg** quantity of material, by weight, administered to a test subject, based on their body weight in kg. Other measures of toxicity include **TDLo**, the lowest dose to cause a symptom and **TCLo**, the lowest concentration to cause a symptom; **TDo**, **LDLo**, and **LDo**, or **TC**, **TCo**, **LCLo**, and **LCo**, the lowest dose (or concentration) to cause lethal or toxic effects. **Cancer Information:** The sources are: **IARC** - the International Agency for Research on Cancer; **NTP** - the National Toxicology Program, **RTECS** - the Registry of Toxic Effects of Chemical Substances, **OSHA** and **CAL/OSHA**. IARC and NTP rate chemicals on a scale of decreasing potential to cause human cancer with rankings from 1 to 4. Subrankings (2A, 2B, etc.) are also used. **Other Information:** **BEI** - ACGIH Biological Exposure Indices, represent the levels of determinants which are most likely to be observed in specimens collected from a healthy worker who has been exposed to chemicals to the same extent as a worker with inhalation exposure to the TLV. **Ecological Information:** **EC** is the effect concentration in water. **BCF** = Bioconcentration Factor, which is used to determine if a substance will concentrate in lifeforms which consume contaminated plant or animal matter. Coefficient of Oil/Water Distribution is represented by **log K_{ow}** or **log K_{oc}** and is used to assess a substance's behavior in the environment.

REGULATORY INFORMATION:

This section explains the impact of various laws and regulations on the material. **U.S.:** **EPA** is the U.S. Environmental Protection Agency. **DOT** is the U.S. Department of Transportation. **SARA** is the Superfund Amendments and Reauthorization Act. **TSCA** is the U.S. Toxic Substance Control Act. **CERCLA (or Superfund)** refers to the Comprehensive Environmental Response, Compensation, and Liability Act. Labeling is per the American National Standards Institute (**ANSI Z129.1**). **CANADA:** **CEPA** is the Canadian Environmental Protection Act. **WHMIS** is the Canadian Workplace Hazardous Materials Information System. **TC** is Transport Canada. **DSL/NDL** are the Canadian Domestic/Non-Domestic Substances Lists. **The CPR is the Canadian Product Regulations.** This section also includes information on the precautionary warnings, which appear, on the materials package label.